

## Master of Mechanical Engg Examination, 2024

(1st Semester)

## Theory of Pressure Vessels

Time: Three Hours

Full Marks: 100

Answer any five questions

All questions carry equal marks

1. Prove that, for a thick Spherical pressure vessel which is subjected to internal pressure  $p_i$ ,

$$\sigma_r = \frac{p_i a^3}{b^3 - a^3} \left( 1 - \frac{b^3}{r^3} \right) \text{ and } \sigma_t = \frac{p_i a^3}{b^3 - a^3} \left( 1 + \frac{b^3}{2r^3} \right), \text{ where the terms have usual meaning.} \quad 20$$

2. (a) What do you mean by autofrettage?

(b) A cylinder of outer radius 'a' and inner radius b is subjected to autofrettage where entire cylinder wall has been plastically penetrated. Derive the expression for the residual stress and explain graphically assuming  $b/a=2.2$

4 +16

3. A pipe made of C.I. [inner diameter 250 mm, 15 mm thick] is wound closely with a single layer of circular steel wire of 5 mm diameter, under a tension of 70 N/mm<sup>2</sup>. Find the compressive stress in the pipe section. Also find the stresses set up in the pipe and steel wire, when water under a pressure of 3.5N/mm<sup>2</sup> is admitted into the pipe. Take Young's modulus E for cast iron (C.I.) is 10<sup>5</sup> N/mm<sup>2</sup> and E for steel is 2X10<sup>5</sup> N/mm<sup>2</sup>. Poisson's ratio is 0.3.

4. Prove that the thermal stress in a long hollow cylinder, when heated uniformly throughout its thickness is given

$$\sigma_r = \frac{\alpha E}{(1-\mu)r^2} \left[ \frac{r^2 - a^2}{b^2 - a^2} \int_a^b T r dr - \int_a^r T r dr \right]$$

by

$$\sigma_t = \frac{\alpha E}{(1-\mu)r^2} \left[ \frac{r^2 + a^2}{b^2 - a^2} \int_a^b T r dr - \int_a^r T r dr - T r^2 \right]$$

Where 'T' represents temperature distribution and other terms have the usual meaning

5. Prove that thermal stress developed in a hollow cylindrical pressure vessel for logarithmic temperature distribution is given by: [ $r_e$  and  $r_i$  are inner and outer radius  $a = r_e / r_i$ ]

$$\sigma_t = \frac{E \alpha \Delta t}{2(1-\mu)} \left[ \frac{a^2 + \left( \frac{r_e}{r} \right)^2}{a^2 - 1} - \frac{1 + \ln \left( \frac{r}{r_i} \right)}{\ln a} \right] \quad \sigma_r = \frac{E \alpha \Delta t}{2(1-\mu)} \left[ \frac{a^2 - \left( \frac{r_e}{r} \right)^2}{a^2 - 1} - \frac{\ln \left( \frac{r}{r_i} \right)}{\ln a} \right]$$

Draw the stress distribution for centrifugal heat flux and centripetal heat flux. Find the resultant stress distribution by superimposing the mechanical stress due to internal pressure  $p_i$ .

20

[ Turn over

6. (a) Prove that, for a thick Cylindrical pressure vessel which is subjected to internal pressure  $p_i$ ,  $\sigma_r = \frac{p_i a^2}{b^2 - a^2} \left( 1 - \frac{b}{r^2} \right)$

and  $\sigma_t = \frac{p_i a^2}{b^2 - a^2} \left( 1 + \frac{b}{r^2} \right)$ ,

(b) According to the maximum Distortion Energy Theory of failure, find the thickness of cylinder wall. 12+8

7. (a) Prove that shrink fit stresses developed in compound cylinder  $P = \frac{E\delta}{b} \frac{(b^2 - a^2)(c^2 - b^2)}{(c^2 - a^2)2b^2}$  Where 'a' and 'b' are inner and outer radii of the cylinder, and 'c' is the outer radius of the jacketed cylinder.

(b) Write short notes (any two) :

- I. Why sphere is an ideal pressure vessel?
- II. Industrial classification of Pressure vessel
- III. Why cracks are likely to appear at outer surface in furnace.
- IV. Thermal stress in a rectangular body when three directions are restrained.