

B.FTBE 4TH YEAR 1ST SEMESTER EXAMINATION- 2019

FOOD PROCESS TECHNOLOGY IV

Time: 3hrs

Full Marks: 100

Use Separate Answer Script for each Part

(50 marks for each part)

PART- I

Answer question 1 and any two from the rest

1. Explain the following 4X 5
 - a) Grade of milk
 - b) Function of stabilizer and emulsifier for manufacture of ice cream
 - c) disadvantages of condensed milk.
 - d) Important factors for spray drying of milk

2. Discuss about malted milk, toned milk and soft curd milk. 15
 - 3a) What is meant by homogenization? What is homogenization degree?
 - b) 762 L of sweetened condensed milk contains 9.2% milk fat, 31.2% total milk solids and 40.5% cane sugar. Calculate the Sp.gr. of this product at 15^oC.
 - c) Whole milk powder contains 39.4% fat and 56.9 % SNF and water. Calculate the required amount of water for 6870 kg of reconstituted whole milk of 6 % fat. 5+4+6

4. Write short notes on (any 3): 3 X 5
 - a) advantages of HTST pasteurization
 - b) Over run and shrinkage of ice cream
 - c) body and texture defects of icecream
 - d) Major and minor components of milk

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B.E (FTBE) FOURTH YEAR, FIRST SEMESTER EXAMINATION 2019**FOOD PROCESS TECHNOLOGY - IV****TIME: 3 H****FULL MARKS = 100****PART- II (50 MARKS)****USE SEPARATE ANSWER SCRIPT FOR EACH PART**

Q1. Answer either (a) or (b) in this block.**(a) Describe the following (any 1):****2 × 2.5 = 5**

- I. Carbonation of soft drinks
- II. Development of trans-free consumer margarine

(b) Define the following:**5 × 1 = 5**

- I. SFI
- II. Flavor reversion (in fats and oils)
- III. 'g' w.r.t. retort sterilization
- IV. Mayonnaise
- V. Sweetness probe in protein sweeteners

Q2. Differentiate between (any 2):**2 × 5 = 10**

- a. Dry bag, indirect compression' HPP vs. 'Wet bag, direct compression' HPP (with the aid of diagram)
- b. Dry processing vs. Wet processing of Coffee beans at origin
- c. Continuous vs. Batch process of manufacture of Mayonnaise
- d. Saccharin vs. Aspartame w.r.t chemistry of action *in vivo* and technological properties

Q3. Answer any two from (a), (b) and (c) in this block.

5 + 5 = 10

- (a) Enumerate the properties of emulsifiers you need to know to formulate a stable emulsion containing multiple emulsifiers. Why are non-ionic emulsifiers preferred over ionic ones in the food industry?
- (b) How does HPP find use in food freezing? Explain the effects of HPP on eggs and potatoes.
- (c) In development of high stability oil, enumerate the roles of the three product development methods: 'application development', 'analytical development' and 'triglyceride replication'. Why are PUFA-rich oils not preferred as high stability oils?

Q4. Answer any one from (a) and (b) in this block.

5

- (a) Illustrate production of instant coffee using wet processed (at origin without finishing) coffee providing all details of processing conditions.
- (b) Illustrate the process of production of minimally processed cabbage slaw (starting material for sauerkraut production).

Q5. Answer any two from (a), (b) and (c) in this block.

10 + 10 = 20

- (a) Heat penetration curve is plotted for a canned green beans processed in a retort at 240°F. It took 5 min from the introduction of steam to the time the retort reached 240°F. If the initial product temperature was 140°F and steam was introduced into the retort for 30 min, determine the F_0 value by Stumbo's procedure taking data from relevant tables and graphs (consider simple heating curve). Given: heating and cooling curves parameters $f_h = f_c = 22$ min; $J_h = 1.2$ and $J_c = 1.6$. Consider z value for *Clostridium botulinum* type A. Graphically represent the process showing J_h , J_c and other relevant details of the retort heating curve (consider simple heating curve).
- (b) An ice cream mix having viscosity of 70 cP and density of 1015 kg/m³ is being canned aseptically in a system which uses a 100 ft long 1.0 inch sanitary pipe for a holding tube. The flow rate through the system is 5 gal/min. The fluid temperature at the exit from the holding tube is 285°F. Calculate:
 - (i) the sterilizing value of this process based on maximum velocity
 - (ii) integrated sterilizing value ($D_0 = 1.83$ min; $z = 24^\circ\text{F}$).
 Take remaining data from relevant tables and graphs.

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- (c) What are the five types of microbial inactivation curves obtained during commercial sterilization of foods? The figure below shows data on inactivation of spores in a canned food. When 6×10^6 spores were inoculated into a can containing 400 g of food product and processed at 121.1°C , the processed product contained 20 spores per g of the food product. Calculate equivalent heating time (equivalent lethality of the process) at 121.1°C to which the food product was subjected.

