

Abstract

***EHAS** is used in a variety of sectors, ensuring toughness and precision. However, nonlinearities, uncertainties, and external disturbances pose considerable hurdles to real-time control. These challenges are addressed by model-based controllers, particularly **feedforward** ones, but existing models have limitations.*

*In this work a novel Order-Separated Feedforward (**OSFF**) model that addresses variable pump operation, oil compressibility, and other overlooked issues. In terms of tracking and control effort, **OSFF** combined with **PI** feedback surpasses conventional Feedforward (**CFF**). Comparative investigations show that **OSFFPI** outperforms conventional controllers.*

*Expanding from single-rod cylinders to manipulator systems, the **OSFF** model is applied to a **quadruped** electrohydraulic manipulator. Real-time experiments demonstrate its effectiveness in achieving precise tracking and **energy efficiency**, surpassing **PID** controllers and other nonlinear approaches. The controller exhibits robust performance in various motion demands, showcasing its potential for practical applications and **fault diagnosis**.*

*In summary, the **OSFF** feedforward control algorithm proves effective in enhancing the performance of **electrohydraulic systems** across different applications, emphasizing its superiority over traditional **PID** controllers and other **nonlinear** approaches.*