B. Chemical Engineering 3rd Year 1ST Semester Examination, 2017

Energy Engineering

Time: Three Hours

Full Marks: 100

(50 marks for each part)
Use a separate Answer-Script for each part

Part I

Answer any three questions
All questions do not carry equal marks
Assume missing data, if any

- 1.(i) Briefly elucidate the processes involved in the conversion of lignocellulosic biomass to bioethanol/biobutanol with the help of a block diagram. Mention representative parametric values and catalyst(s)/microbes employed at different conversion steps. [6]

 1.(ii) Briefly state the quality of feedstocks, types of reactions and pertinent process variables governing the yield of biodiesel. [6]
- 1.(iii). State the significance of viscosity Index, (Reid) vapour pressure and carbon residue of petroleum fuels. [6]
- 2.(i) Write 'short note' on the following:
- (a) Multi-blade type wind machine for driving a reciprocating pump. (Figure not required)
- (b) Fluid Flow patterns and corresponding temperature profiles in Recuperator (*Use figure*)

[4+4]

2. (ii) A gaseous fuel has the following composition: $CH_4=34\%$; $C_2H_6=30\%$; $C_2H_4=16\%$; $C_4H_8=10\%$; $CO_2=5\%$; $CO_2=5\%$; $CO_2=3\%$ and $CO_2=1\%$. Calculate the air/fuel ratio and the analysis of products of combustion using 50% excess air. [8]

- 3. (i) Briefly discuss the production of 'biogas' from biomass through anaerobic digestion mentioning typical reactions in each step and pertinent process conditions. [8]
- 3. (ii) Define "Stagnation Temperature" of a solar heater. Show with a typical calculation, the procedure of plotting the variation of τ_r , τ_a and τ with the angle of incidence for a flat plate type solar collector with two glass covers. Thickness of each cover: 6 mm; Refractive index of glass relative to air: 1.42; Extinction coefficient of glass 10 m^{-1} .
- 4. (i) The following data (Table 1) have been obtained from the TBP experiment of a crude oil (specific gravity=0.801 at 15.6 °C):

Table 1

TBP	range	C ₅ -	93-175	175-	286-	325-	365-	>542
(°C)		93		286	325	365	542	
Yield(V/V)%		3.90	11.09	24.00	20.00	13.25	22.00	5.14

Draw the TBP assay curve and determine TBP slope and 50% boiling point for the whole crude. Calculate the average boiling point and assess the base of the crude oil.

$$[K = \sqrt[3]{R} /(0.827\rho)]$$
 [8]

4.(ii) Write a short note on 'Fischer-Tropsch process' for production of liquid fuel. [8]

BACHELOR OF CHEMICAL ENGINEERING EXAMINATION, 2017

(3rd Year, 1st Semester)

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Part II

Answer any five questions

5×10

- 1. Discuss in detail, the coal carbonization process (gas cleaning and tar distillation section not needed) to produce coke.
- 2. Discuss with the help of a neat flowsheet, the operation of gas processing plant to produce LPG from refinery gases.
- 3. With the help of a neat flowsheet, discuss the IGCC process.
- 4. With the help of a neat sketch discuss the principle of operation of heat pipe.
- 5. The United States Bureau of Land Management commented "There are no economically viable ways yet known to extract and process oil shale for commercial purposes." Make your comment.
- 6. What are the advantages and disadvantages and constraints of Tidal Power Generation?