

Ultrasonic Flowmeters

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Ultrasonic Measurement Systems

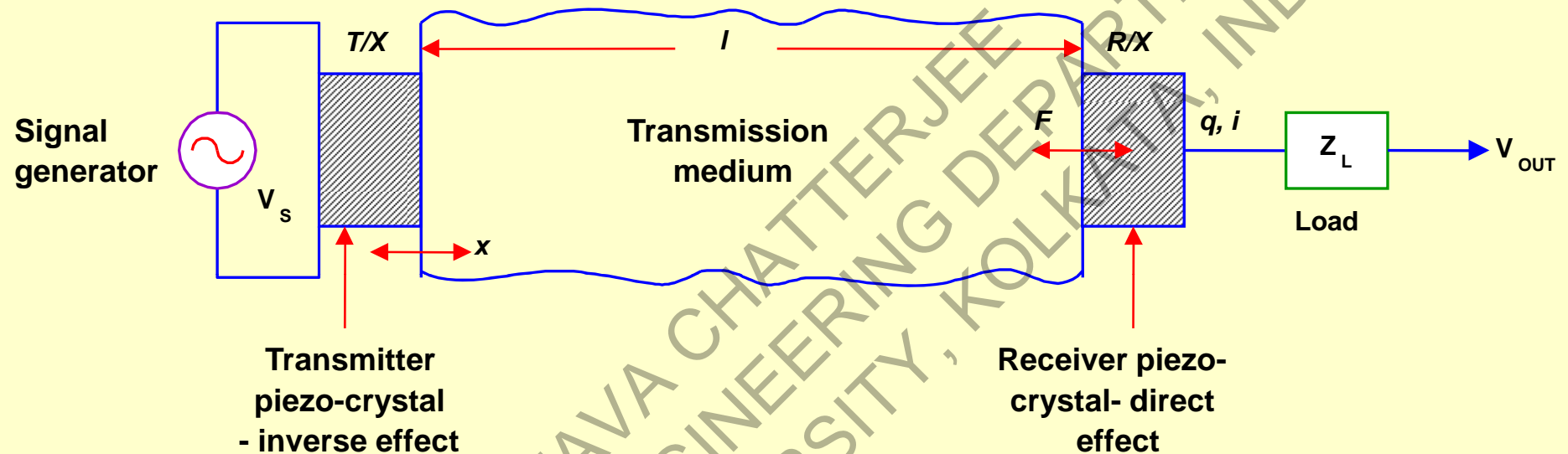
Features:

- ✓ **Ultrasound refers to sound waves at frequencies higher than the range of the human ear.**
- ✓ **Higher frequency waves have shorter wave-lengths, hence it is easier to direct and focus a beam of ultrasound.**
- ✓ **Ultrasonic waves can pass easily through the metal walls of pipes and vessels.**
- ✓ **Ultrasound can be launched into and propagated through biological tissue making it useful for medical applications.**
- ✓ **The silence of ultrasound makes it suitable for military applications.**

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Basic Ultrasonic Transmission Link



- ✓ If a sinusoidal voltage is applied to the transmitting crystal, then the crystal undergoes a corresponding sinusoidal deformation x .
- ✓ In the receiver, the fluctuating pressure causes a sinusoidal force F over the area of the crystal, thus producing a corresponding time-varying charge q and current i . This produces a voltage V_{OUT} across a load Z_L .

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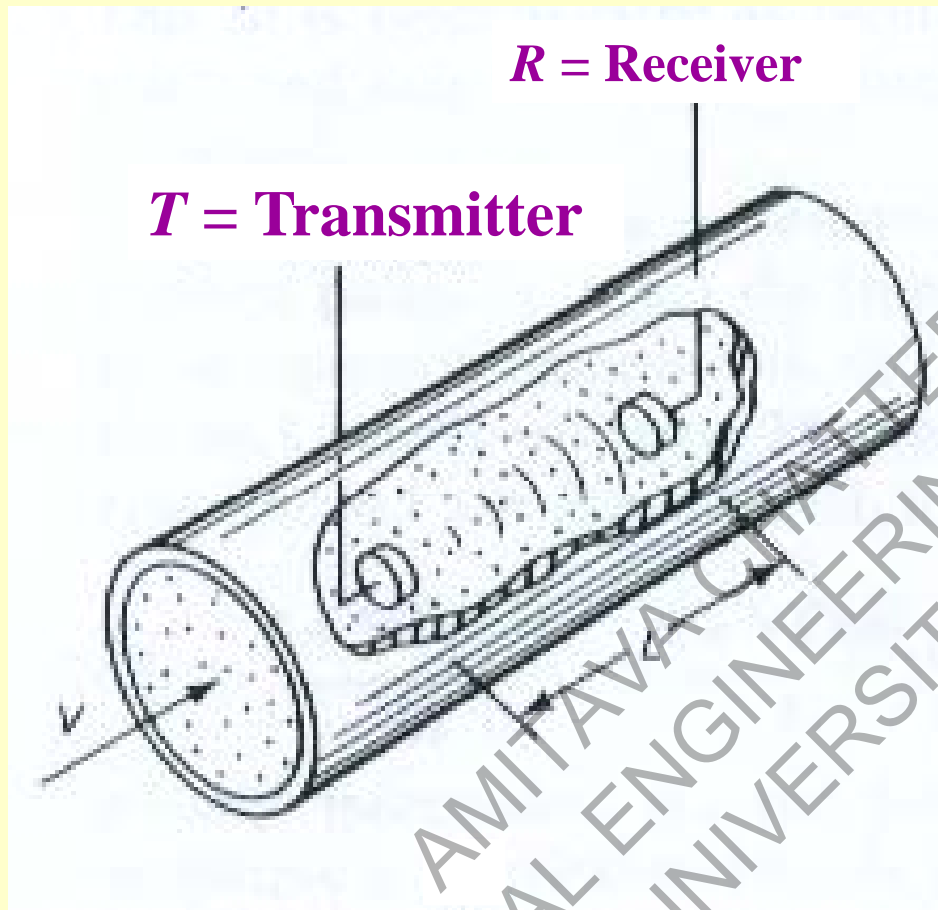
Features:

- ✓ **Small-magnitude pressure disturbances are propagated through a fluid at a definite velocity (the speed of sound) relative to the fluid.**
- ✓ **The pressure disturbances usually are short bursts of sine waves whose frequency is above 20,000 Hz.**
- ✓ **If the fluid also has a velocity, then the absolute velocity of propagation of the pressure-disturbance is the algebraic sum of the two.**
- ✓ **A common approach is to utilize piezoelectric crystal transducers as transmitters and receivers of acoustic energy.**

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Transit-Time Ultrasonic Flowmeters



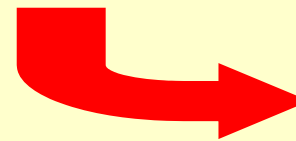
With zero flow velocity:

$$t_o = \frac{L}{c}$$

With flow velocity V :

$$t = \frac{L}{c+V} \approx \frac{L}{c} \left(1 - \frac{V}{c} \right)$$

$(\because V \ll c)$



$$\Delta t \approx \frac{LV}{c^2}$$

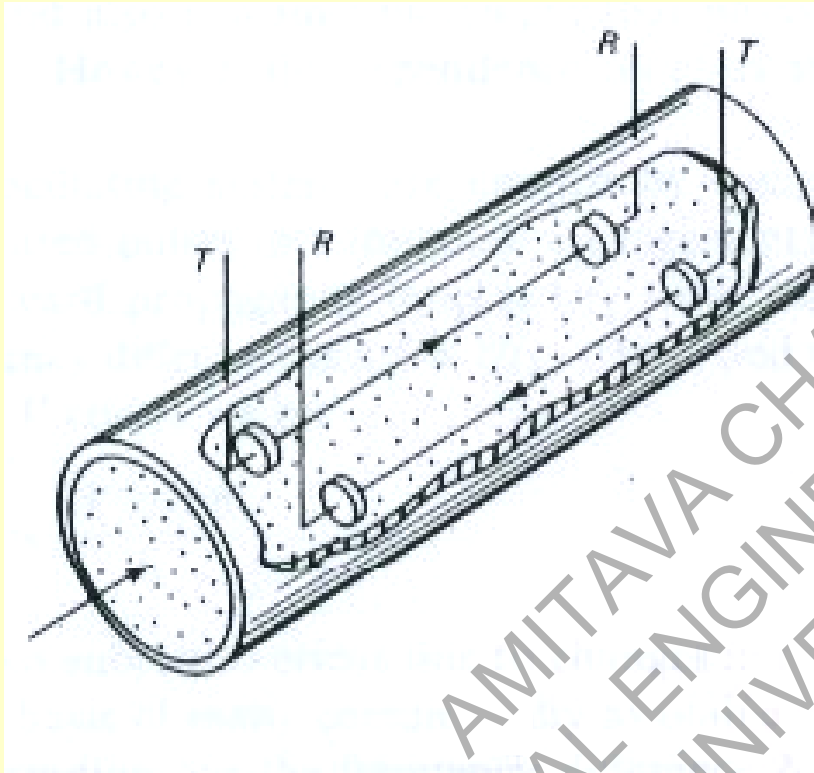
Problem: c varies with temperature.

Also, Δt is quite small since V is a small fraction of c . For example, if $V = 10$ ft/s, $L = 1$ ft, and $c = 5,000$ ft/s, then $\Delta t = 0.4 \mu\text{s}$, a very short increment of time that can be measured accurately.

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Transit-Time Ultrasonic Flowmeters (contd...)

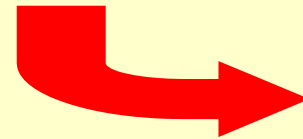


Transit time with the flow:

$$t_1 = \frac{L}{c+V}$$

Transit time against the flow:

$$t_2 = \frac{L}{c-V}$$



$$\Delta t = t_2 - t_1 \approx \frac{2VL}{c^2}$$

Improvement: Δt is twice as large as before.

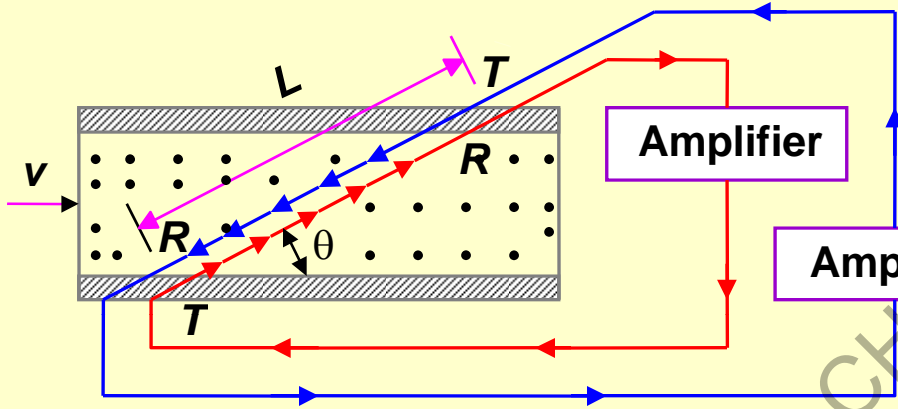
Also, Δt is a time increment that physically exists and may be measured directly.

Problem: the dependence on c^2 is still a drawback.

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Transit-Time Ultrasonic Flowmeters (contd...)



$$t_1 = \frac{L}{(c + V \cos \theta)} \text{ and } t_2 = \frac{L}{(c - V \cos \theta)},$$

Frequency difference:

$$\Delta f = \frac{1}{t_1} - \frac{1}{t_2},$$



$$\Delta f = \frac{c + V \cos \theta}{L} - \frac{c - V \cos \theta}{L}; \Delta f = \frac{2V \cos \theta}{L}$$

The pulse repetition freq. in the forward propagating loop is $(1/t_1)$ and in the backward loop is $(1/t_2)$.

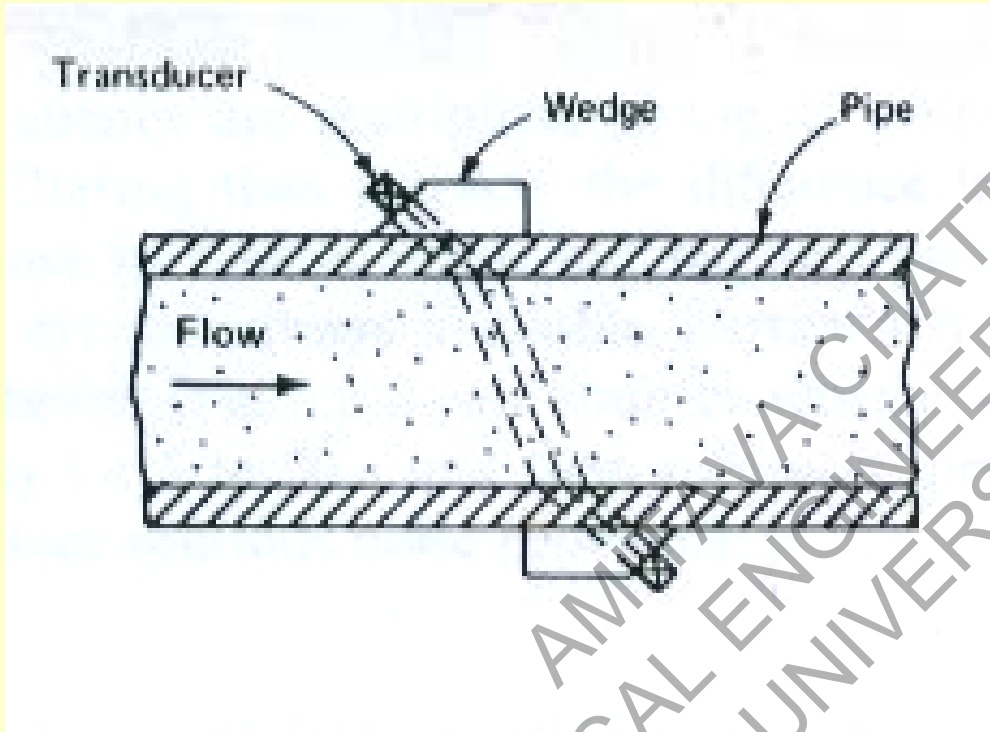
Improvement: Δf is independent of c and thus not subject to errors due to changes in c .

Two methods of reading out the frequency difference are common: the 'sing-around' and the up-down counter.

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Transit-Time Ultrasonic Flowmeters (contd...)



Clamp-on type ultrasonic flowmeter.

- ✓ The transducers are outside the pipe, which eliminate the fouling problems and give an extremely convenient installation.

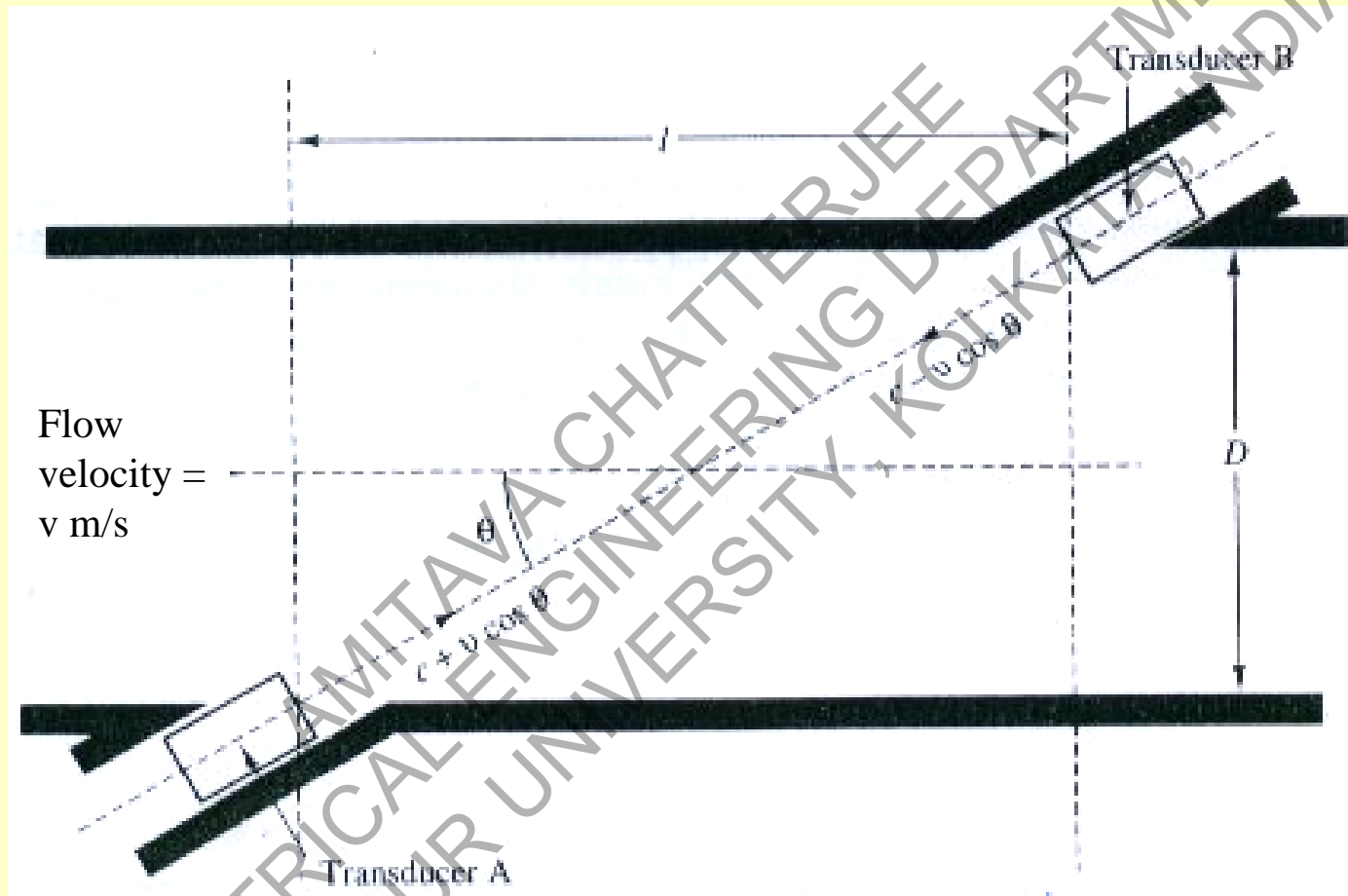
Problems:

- ✓ The problem due to acoustic short circuiting.
- ✓ Change in beam path due to clamp slippage, temperature expansion etc.

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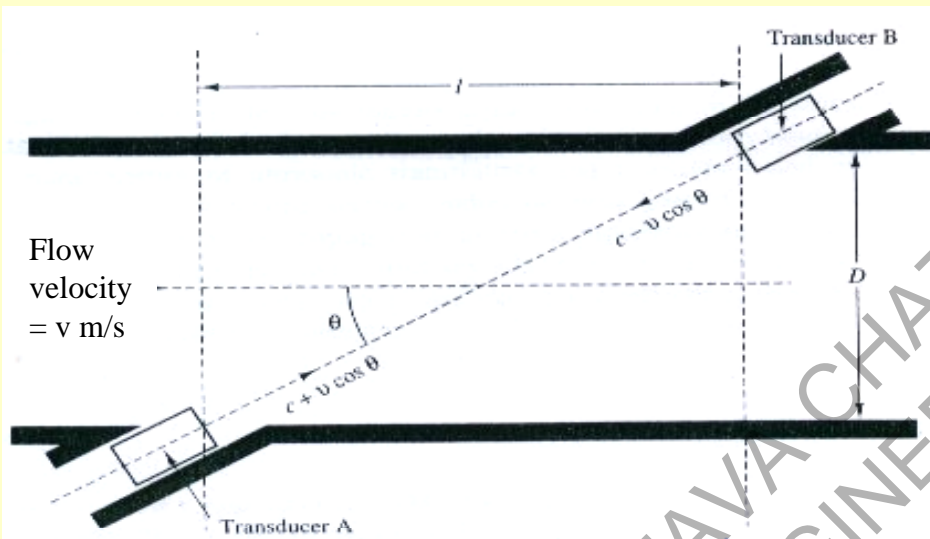


Wetted sensor type ultrasonic flowmeter.

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Transit-Time Ultrasonic Flowmeters (contd...)



$$T_{BA} = \frac{L}{c - v \cos \theta} \quad L = \frac{D}{\sin \theta}$$

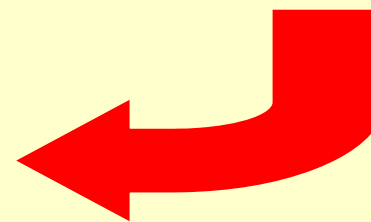
$$T_{AB} = \frac{L}{c + v \cos \theta}$$

$$\Delta T = T_{BA} - T_{AB} = \frac{D}{\sin \theta} \left[\frac{1}{c - v \cos \theta} - \frac{1}{c + v \cos \theta} \right]$$

$$= \frac{2Dv \cot \theta}{c^2 \left(1 - \frac{v^2}{c^2} \cos^2 \theta \right)}$$

Wetted sensor type ultrasonic flowmeter.

$$\Delta T = \frac{2D \cot \theta}{c^2} v \left(\because \frac{v^2}{c^2} \cos^2 \theta \ll 1 \right)$$



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Thank You

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