

M.E. ELECTRICAL ENGINEERING FIRST YEAR FIRST SEMESTER – 2025
&
M.E. CONTROL SYSTEM ENGG FIRST YEAR FIRST SEMESTER – 2025
ADVANCED INDUSTRIAL CONTROL

Time: Three Hours; Full Marks: 100

Answer any five questions

1.
 - a) State and explain the objectives of industrial process control. 6+5+6+3
 - b) Draw the piping and instrumentation diagram for a section of pipe in which the flow rate of the fluid flowing through the pipe section has to be controlled. Label each component clearly using standard notations.
 - c) Explain the terms *Quick Opening Valve*, *Linear Valve* and *Equal Percentage Valve*.
 - d) What is *Final Control Element*?

2.
 - a) Explain the terms *modulating control* and *sequential control*. 4+4+4+4
 - b) Explain the difference between the terms *load* and *disturbance* with the help of an example. +4
 - c) State why the 4-20 mA range is preferred as the standard output range for transmitters.
 - d) Find the output reading of a 4-20 mA transmitter with an input range of 1200°C and 30% reading.
 - e) With the help of diagrams, explain the differences between two wire transmitters and four wire transmitters used for industrial systems.

3.
 - a) Explain why models for chemical processes often contain a delay element. 5+5+10
 - b) Write a short note on Pade approximation and its uses. State the first order and second order Pade approximations for delay.
 - c) An electrically heated metallurgical furnace with unit step input reached a steady state temperature of 1600 deg-C after about 6 hours. Temperatures measured 10 minutes and 50 minutes after switch on, were respectively 160 and 1040 deg-C. Assuming an ambient of 20 deg-C, fit a first order model – with delay for the plant.

4. An upright conical tank with a height L and a cross section A (m-sq) at the top, is fed from the top at a rate of q_i litres/second. The tank is connected to a water supply system through a valve such that the outlet discharge rate in litres/sec is given by the linear relation $q_o = kh$, where k is a constant and h is the instantaneous height of water level in the tank. 5+5+5+5
- Derive the nonlinear differential equation of the system with q_i and h as the variables.
 - Derive the (nonlinear) differential equation of the system relating q_i as the input and the outflow rate q_o as the output variable.
 - Linearize the differential equation relating q_i and q_o when the tank is 75% full.
 - Derive the transfer function between h and q_i .
5.
 - With appropriate diagrams, explain the physical significance of the terms *Proportional Band* and *Ultimate Gain*. 6+10 +2
 - Given a first order plant with a time constant of 60 s and a delay of 10 s. Determine the Proportional controller setting to obtain 45 degree phase margin.
 - What is a *Roll-Off Pole*?
6.
 - Discuss the advantages and disadvantages of *Reset* control. 4+2+10
 - State and explain the significance of *Reset Time*? +4
 - Given a first order plant with a time constant of 20 s and a delay of 3 s, determine the P-I controller settings to obtain 40 degree phase margin.
 - Determine the *PCF* of the plant with the above controller.
7.
 - State the transfer function of a PID controller. Sketch its asymptotic Bode magnitude plot and the phase plot. 4+8+8
 - Given a first order plant with a time constant of 40 s and a delay of 8 s, (i) at what minimum proportional gain would the plant oscillate in closed loop and at what frequency? (ii) Hence, determine the PID controller settings by Zeigler Nichols method.